

Product Line	Part Number	Part Description	UoM	Parts ID Page #
Fiberglass Frame Structure	RC1500-F043	RC conveyor frame structure (assembled, with cradle)	ea.	
Fiberglass Frame Structure	RC1500-F040	RC conveyor frame structure (assembled, with cradle)	ea.	
Fiberglass Frame Structure	RC1500-F037	RC conveyor frame structure (assembled, with cradle)	ea.	
Fiberglass Frame Structure	RC1500-F034	RC conveyor frame structure (assembled, with cradle)	ea.	
Fiberglass Frame Structure	RC1500-F031	RC conveyor frame structure (assembled, with cradle)	ea.	
Fiberglass Frame Structure	RC1510-F043	RC conveyor frame structure (assembled, without cradle)	ea.	
Fiberglass Frame Structure	RC1510-F040	RC conveyor frame structure (assembled, without cradle)	ea.	
Fiberglass Frame Structure	RC1510-F037	RC conveyor frame structure (assembled, without cradle)	ea.	
Fiberglass Frame Structure	RC1510-F034	RC conveyor frame structure (assembled, without cradle)	ea.	
Fiberglass Frame Structure	RC1510-F031	RC conveyor frame structure (assembled, without cradle)	ea.	
Parts	6451	Painted Fiberglass rail - all sides	ea.	
Parts	6452	Cradle only - complete weldment Black	ea.	27
Parts	6453	Cradle - complete weldment Black w/ hardware and backer plates	ea.	27
Parts	6454	Conversion Conveyor Carrier complete weldment Black w/ hardware and backer plates (Cleasby replacement)	ea.	
Parts	6455	Conversion Conveyor Carrier only complete weldment Black	ea.	
Parts	8001-031	10" Fiberglass Channel pre-drilled	ea.	1
Parts	8001-034	10" Fiberglass Channel pre-drilled	ea.	1
Parts	8001-037	10" Fiberglass Channel pre-drilled	ea.	1
Parts	8001-040	10" Fiberglass Channel pre-drilled	ea.	1
Parts	8001-043	10" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-031	3" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-031-KD	3" Fiberglass Channel knock down kit (includes hardware and splice plates)	ea.	
Parts	8002-034	3" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-034-KD	3" Fiberglass Channel knock down kit (includes hardware and splice plates)	ea.	
Parts	8002-037	3" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-037-KD	3" Fiberglass Channel knock down kit (includes hardware and splice plates)	ea.	
Parts	8002-040	3" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-040-KD	3" Fiberglass Channel knock down kit (includes hardware and splice plates)	ea.	
Parts	8002-043	3" Fiberglass Channel pre-drilled	ea.	1
Parts	8002-043-KD	3" Fiberglass Channel knock down kit (includes hardware and splice plates)	ea.	
Parts	8005	60 Reg. Chain w/ connector - 2.5'	ea.	5
Parts	8006	60BS10HTX1 Motor Sprocket	ea.	5
Parts	8007	60BS24HTX1 1/4 Motor Sprocket	ea.	5
Parts	8010	Hydraulic Motor	ea.	7
Parts	8011 *DISC*	Sprocket & Chain Guard Cover (replacement 8049)	ea.	8
Parts	8012 *DISC*	Head Pulley End Plate idle side (replacement 8050, 8052)	ea.	9
Parts	8013 *DISC*	Head Pulley End Plate drive side (replacement 8051, 8052)	ea.	9
Parts	8014	Head Pulley Backer Plate drive side	ea.	11
Parts	8015	Roof Stand Assembly	ea.	12
Parts	8015-001	Roof Stand Mounting Bracket drive side	ea.	13
Parts	8015-002	Roof Stand Mounting Bracket idle side	ea.	13
Parts	8015-003	Roof Stand Frame	ea.	13
Parts	8015-007	Roof Stand Lynch Pin	ea.	13
Parts	8015-008	Roof Stand Adjustable Leg w/ pivoting footpad	ea.	13
Parts	8018	Hydraulic Emergency Stop w/ fittings (E-Stop)	ea.	18
Parts	8018-001	Hydraulic Emergency Stop handle only (E-Stop handle)	ea.	18
Parts	8019-031	Hydraulic Hose - Orange Pressure 23' 11"	ea.	19
Parts	8019-034	Hydraulic Hose - Orange Pressure 26' 11"	ea.	19
Parts	8019-037	Hydraulic Hose - Orange Pressure 29' 11"	ea.	19
Parts	8019-040	Hydraulic Hose - Orange Pressure 32' 11"	ea.	19
Parts	8019-043	Hydraulic Hose - Orange Pressure 35' 11"	ea.	19
Parts	8020-031	Hydraulic Hose - Orange Return 25' 5"	ea.	19
Parts	8020-034	Hydraulic Hose - Orange Return 28' 5"	ea.	19
Parts	8020-037	Hydraulic Hose - Orange Return 31' 5"	ea.	19
Parts	8020-040	Hydraulic Hose - Orange Return 34' 5"	ea.	19
Parts	8020-043	Hydraulic Hose - Orange Return 37' 5"	ea.	19
Parts	8021	Bulk Head Fitting	ea.	20
Parts	8022-031	Belt & Lacing (200# PVC cover x cover, R2 lacing) 712.5"	...	22
Parts	8022-034	Belt & Lacing (200# PVC cover x cover, R2 lacing) 784.5"	...	22
Parts	8022-037	Belt & Lacing (200# PVC cover x cover, R2 lacing) 856.5"	...	22
Parts	8022-040	Belt & Lacing (200# PVC cover x cover, R2 lacing) 928.5"	...	22
Parts	8022-043	Belt & Lacing (200# PVC cover x cover, R2 lacing) 1000.5"	...	22

Product Line	Part Number	Part Description	UoM	Parts ID Page #
Parts	8023-031 *DISC*	Belt & Lacing (PVC style cover one side) 708" (replacement 8022-031)	ea.	21
Parts	8023-034 *DISC*	Belt & Lacing (PVC style cover one side) 780" (replacement 8022-034)	ea.	21
Parts	8023-037 *DISC*	Belt & Lacing (PVC style cover one side) 852" (replacement 8022-037)	ea.	21
Parts	8023-040 *DISC*	Belt & Lacing (PVC style cover one side) 924" (replacement 8022-040)	ea.	21
Parts	8023-043 *DISC*	Belt & Lacing (PVC style cover one side) 996" (replacement 8022-043)	ea.	21
Parts	8024	Paddle w/ Grip Pad & Hardware	ea.	23
Parts	8025-001	MAG 565 1/4 x 1 flange bolt	ea.	
Parts	8025-002	MAG 565 5/16 x 2 1/2 flange bolt	ea.	
Parts	8025-003	MAG 565 3/8 x 3/4 flange bolt	ea.	
Parts	8025-004	MAG 565 3/8 x 1 flange bolt	ea.	
Parts	8025-005	MAG 565 3/8 x 1 1/4 flange bolt	ea.	
Parts	8025-006	MAG 565 3/8 x 1 1/2 flange bolt	ea.	
Parts	8025-007	MAG 565 3/8 x 2 1/4 flange bolt	ea.	
Parts	8025-008	MAG 565 3/8 x 2 3/4 flange bolt	ea.	
Parts	8025-009	MAG 565 1/4 x 3/4 paddle flat head bolt	ea.	
Parts	8025-010	MAG 565 1/4 x 1 1/2 phillips flat head bolt	ea.	
Parts	8025-011	MAG 565 1/4 flange lock nut	ea.	
Parts	8025-012	MAG 565 5/16 flange lock nut	ea.	
Parts	8025-013	MAG 565 3/8 flange lock nut	ea.	
Parts	8025-014	MAG 565 3/8 x 2 hex full thread motor adjuster bolt G5	ea.	
Parts	8025-015	MAG 565 1/4 serrated flange lock nut	ea.	
Parts	8025-016	MAG 565 5/16 x 1/2 hex bolt G5	ea.	
Parts	8025-017	MAG 565 3/8 x 2 flange bolt G8	ea.	
Parts	8025-018	MAG 565 3/8 x 2 1/2 flange bolt G8	ea.	
Parts	8025-019	MAG 565 1/4 x 1 1/4 flange bolt G8	ea.	
Parts	8025-020	MAG 565 3/8 serrated nut	ea.	
Parts	8025-021	MAG 565 1/4 x 1 1/2 Phillips tapered head bolt	ea.	
Parts	8025-022	MAG 565 3/8 x 1 1/4 flange bolt G8	ea.	
Parts	8025-024	MAG 565 5/16 x 3/4 flange bolt	ea.	
Parts	8025-025	MAG 565 5/16 lock washer	ea.	
Parts	8025-026	MAG 565 1/4 x 1 1/2 QD bolt	ea.	
Parts	8025-027	MAG 565 1/4 lock washer	ea.	
Parts	8025-028	MAG 565 3/8 washer	ea.	
Parts	8026	Hydraulic Hose Clamp w/ hardware	ea.	19
Parts	8028	Tail Section Laser Cut Stainless Assembly (includes 1 each of parts 8028-005 thru 8028-010)	ea.	14
Parts	8028-001 *DISC*	Tail Section Side Panel stainless drive side (replacement 8028-007)	ea.	
Parts	8028-002 *DISC*	Tail Section Side Panel stainless idle side (replacement 8028-008)	ea.	
Parts	8028-003 *DISC*	Tail Section Bottom Guard stainless (replacement 8028-009)	ea.	
Parts	8028-004 *DISC*	Tail Section Back Panel Guard stainless w/ logo (replacement 8028-010)	ea.	
Parts	8028-005	Tail Section Splice Plates stainless drive side set	ea.	15
Parts	8028-006	Tail Section Splice Plates stainless idle side set	ea.	15
Parts	8028-007	Tail Section Side Panels stainless drive side	ea.	15
Parts	8028-008	Tail Section Side Panels stainless idle side	ea.	15
Parts	8028-009	Tail Section Bottom Guard stainless	ea.	15
Parts	8028-010	Tail Section Back Panel Guard stainless w/ logo	ea.	15
Parts	8029	Cross Support Assembly w/ mounting hardware	ea.	24
Parts	8029-001	Cross Support Idler Wheel	ea.	25
Parts	8029-002	Cross Support Idler Wheel Bushing (center wheel only)	ea.	25
Parts	8029-003	Cross Support Nylon Guide	ea.	25
Parts	8029-004	Cross Support Weldment	ea.	25
Parts	8030	Tail Pulley Bearing Adjuster & Bracket Assembly	ea.	3, 4
Parts	8030-001	Tail Pulley B7 adjuster rod full thread 3/8" x 6"	ea.	3, 4
Parts	8030-002	Tail Pulley adjuster L bracket	ea.	3, 4
Parts	8031	Tail Section Nylon Shingle Slide	ea.	17
Parts	8032	Roller Support Shaft Assembly	ea.	26
Parts	8032-001	Roller Support Shaft Wheel	ea.	26
Parts	8032-002	Roller Support Shaft	ea.	26
Parts	8032-003	Roller Support Shaft Spacer kit (5 per kit)	ea.	26
Parts	8033	Cradle Backer Plate 12 ga. 201 stainless steel	ea.	28
Parts	8034	Conveyor Support Angle stainless steel	ea.	29
Parts	8035	Flange Roller Assembly w/ hardware (return side)	ea.	30
Parts	8036	Support Bracket for E-Stop & Motor adjuster	ea.	31

Product Line	Part Number	Part Description	UoM	Parts ID Page #
Parts	8037	Hydraulic Motor adjuster bolt	ea.	31
Parts	8038	Loom clamp	ea.	31
Parts	8039	Head Pulley Backer Plate idle side	ea.	11
Parts	8040	Nylon Fiberglass Channel Spacer	ea.	2
Parts	8041	Alligator Clips strip of 16	ea.	21
Parts	8042	Lacing Connecting Cable 16" w/ washers	ea.	21
Parts	8044	Hose for E-Stop and Hydraulic Motor	ea.	31
Parts	8045	Labels - complete set for a conveyor (qty 25)	set	
Parts	8045-001	Labels: 1000# load capacity	ea.	
Parts	8045-002	Labels: Made in USA	ea.	
Parts	8045-003	Labels: Pinch Point	ea.	
Parts	8045-004	Labels: Caution - Do Not Operate without Guard	ea.	
Parts	8045-005	Labels: Emergency Stop	ea.	
Parts	8045-006	Labels: Danger - Cross or Standing on Convey is Forbidden	ea.	
Parts	8045-007	Labels: Danger - Electrical Hazzard	ea.	
Parts	8045-008	Labels: Caution - Low Overhead Clearance	ea.	
Parts	8045-009	Labels: Caution - Look out for Contacts, Hazzards and moving parts of machinery	ea.	
Parts	8045-010	Labels: Safety First - Do NOT talk to Operators	ea.	
Parts	8045-014	Labels: Danger - Electrical Hazzard (Spanish)	ea.	
Parts	8046	R2 Alligator Clips 2 strips of 9 (pkg of 18)	ea.	22
Parts	8047	R2 Lacing Connecting Cable 16" w/ washers	ea.	22
Parts	8048	R2 Rivets (pkg of 18) (2 pkg per belt)	ea.	22
Parts	8049	Sprocket & Chain Guard Cover	ea.	8
Parts	8050	Head Pulley End Plate idle side	ea.	10
Parts	8051	Head Pulley End Plate drive side	ea.	10
Parts	8052	Head Section Handle (drive or idle side)	ea.	10
Parts	8053-031	Belt & Lacing (PVC style cover x cover) assembly 712.5" (belt, R2 lacing, paddles with rubber pad & hardware installed)	ea.	22
Parts	8053-034	Belt & Lacing (PVC style cover x cover) assembly 784.5" (belt, R2 lacing, paddles with rubber pad & hardware installed)	ea.	22
Parts	8053-037	Belt & Lacing (PVC style cover x cover) assembly 856.5" (belt, R2 lacing, paddles with rubber pad & hardware installed)	ea.	22
Parts	8053-040	Belt & Lacing (PVC style cover x cover) assembly 928.5" (belt, R2 lacing, paddles with rubber pad & hardware installed)	ea.	22
Parts	8053-043	Belt & Lacing (PVC style cover x cover) assembly 1000.5" (belt, R2 lacing, paddles with rubber pad & hardware installed)	ea.	22
Parts	8054-026	Cleasby replacement belt assembly 600" (belt, lacing, paddles with rubber pad & hardware installed)	ea.	
Parts	8054-031	Cleasby replacement belt assembly 720" (belt, lacing, paddles with rubber pad & hardware installed)	ea.	
Parts	8054-036	Cleasby replacement belt assembly 840" (belt, lacing, paddles with rubber pad & hardware installed)	ea.	
Parts	8054-040	Cleasby replacement belt assembly 936" (belt, lacing, paddles with rubber pad & hardware installed)	ea.	
Parts	8054-041	Cleasby replacement belt assembly 960" (belt, lacing, paddles with rubber pad & hardware installed)	ea.	
Parts	8055	Head Pulley Bearing & Bearing Holder	ea.	6
Parts	8056	Head Pulley Drum w/ belt lagging and shaft	ea.	6
Parts	8057	Tail Pulley drum and shaft	ea.	3
Parts	8060	Tail Pulley Bearing & Bearing Holder w/ adjusting hole	ea.	3
Parts	8061	Reinforced Cross Support unit assembly	ea.	16
Parts	8061-001	Reinforced Cross Support unit (weldment only)	ea.	16
Parts	8062	R2 heavy duty Lacing Tool	ea.	
Parts	8065	Motor Backer Plate	ea.	11
	DISC	discontinued item		